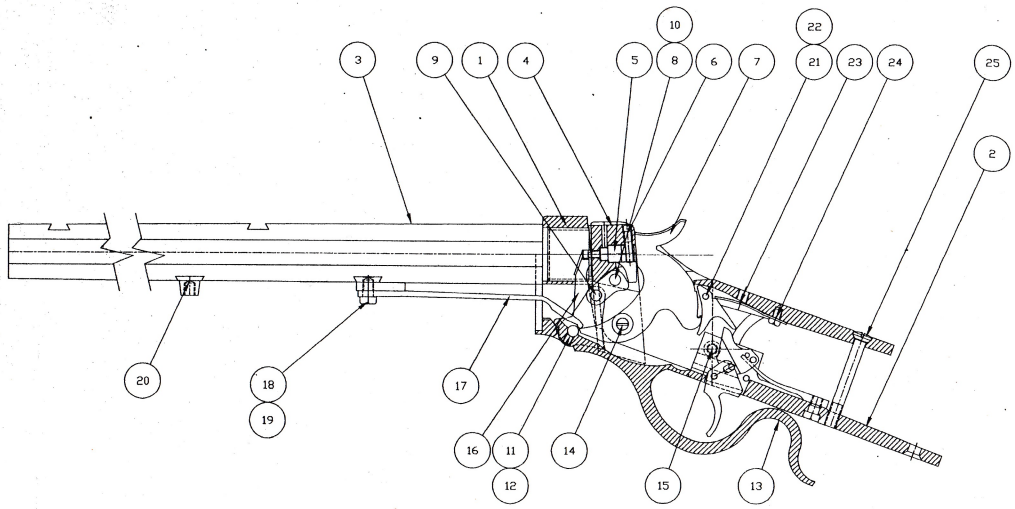

PARTS LIST		
PART NO.	DESCRIPTION	NOTES
1	RECEIVER	INVESTMENT CASTING
2	TANG ASSEMBLY	PLAIN TRIGGER
3	BARREL	
4	BREECHBLOCK	INVESTMENT CASTING
5	FIRING PIN	INVESTMENT CASTING
6	FIRING-PIN SCREW	
7	HAMMER	INVESTMENT CASTING
8	UPPER-LINK PIN	
9	LOWER-LINK PIN	
10	LINK	INVESTMENT CAST
11	LEVERPIN	
12	6-48 X .19LG SETSCREW	
13	LEVER	INVESTMENT CASTING
14	SPLITPIN	
15	FRAME TANG-SCREW	(2) REQUIRED
16	EXRACTOR	SEE EXTRACTOR 2
17	MAINSPRING	INVESTMENT CASTING
18	MAINSPRING SCREW	
19	MAINSPRING BLOCK	INVESTMENT CASTING
20	FOREARM MOUNT	INVESTMENT CASTING
21	SEAR-PLAIN TRIGGER	INVESTMENT CASTING
22	TAPERPIN	(1) REQUIRED
23	SEARSPRING	(1) REQUIRED
24	SEARSPRING SCREW	(1) REQUIRED
25	TANGSCREW	(1) REQUIRED

MK	STOCK NO.	DESCRIPTION	QTY.

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HIGHWALL ASSEMBLY
WINCHESTER SINGLE SHOT | DRAWING NUMBER WINSS-1

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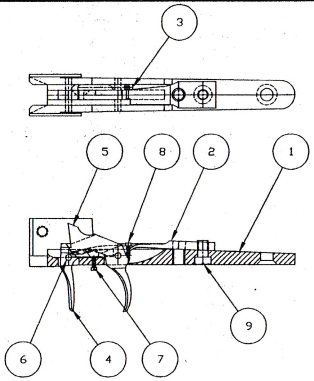
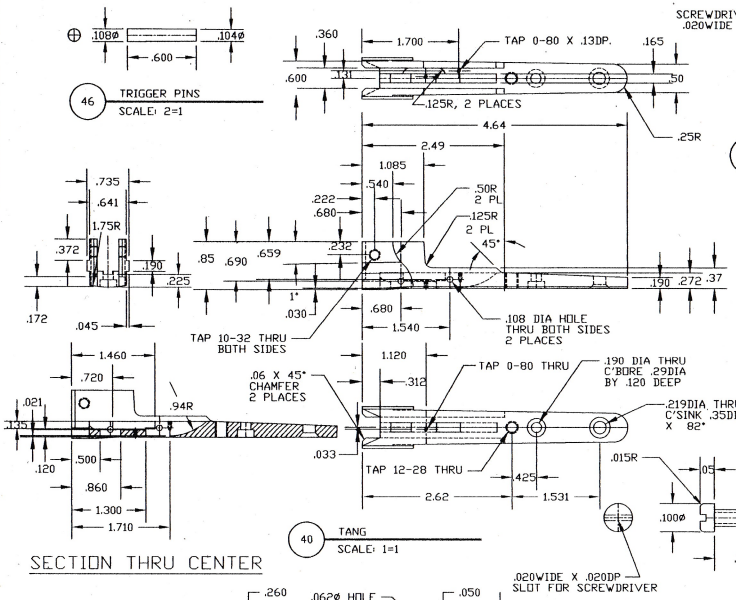
PARTS LIST FOR DOUBLE-SET TANG

PART NO.	DESCRIPTION	NOTES
1	DOUBLE-SET TANG	INVESTMENT CAST
2	TRIGGER SPRING	
3	TRIGGER SPRING	
4	FRONT TRIGGER	INVESTMENT CAST
5	REAR TRIGGER	INVESTMENT CAST
6	TAPERPIN	(2) REQUIRED
7	TRIGGER ADJUSTMENT SCREW	
8	FRONT TRIGGER SPRING SCR	
9	TRIGGER SPRING SCREW	





**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
26	WH-026	TRIGGER SPRING SCREW	1
40	WH-040	DOUBLE-SET TANG	1
41	WH-041	FRONT TRIGGER	1
42	WH-042	REAR TRIGGER	1
43	WH-043	SET TRIGGER SPRING	1
44	WH-044	FRONT TRIGGER SPRING	1
45	WH-045	DS FINGER LEVER	1
46	WH-046	TRIGGER PINS (2 REQUIRED)	2
48	WH-048	FRONT TRIGGER SPRING SCREW	1
49	WH-049	SET TRIGGER ADJUSTMENT SCR	1

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TANG-DOUBLE-SET TRIGGER

WINCHESTER SINGLE-SHOT | DRAWING NUMBER WINSS-2

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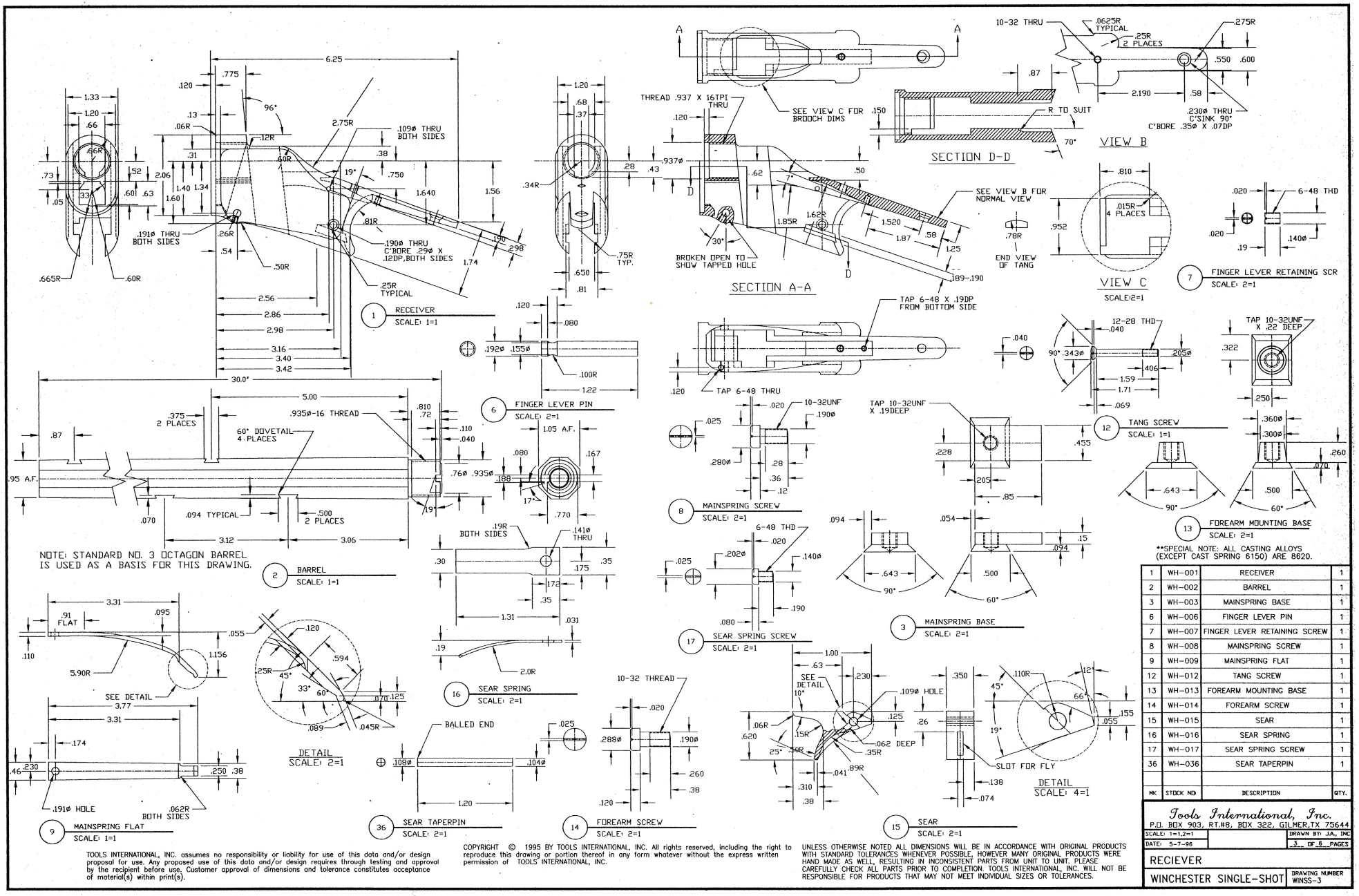
1 RECEIVER SCALE: 1=1
2 BARREL SCALE: 1=1
3 MAINSPRING BASE SCALE: 2=1
6 FINGER LEVER PIN SCALE: 2=1
7 FINGER LEVER RETAINING SCR SCALE: 2=1
8 MAINSPRING SCREW SCALE: 2=1
9 MAINSPRING FLAT SCALE: 1=1
12 TANG SCREW SCALE: 1=1
13 FOREARM MOUNTING BASE SCALE: 2=1
14 FOREARM SCREW SCALE: 2=1
15 SEAR SCALE: 2=1
16 SEAR SPRING SCALE: 2=1
17 SEAR SPRING SCREW SCALE: 2=1
36 SEAR TAPERPIN SCALE: 2=1
SECTION A-A
SECTION D-D
VIEW B
VIEW C SCALE: 2=1
DETAIL SCALE: 2=1
DETAIL SCALE: 4=1
NOTE: STANDARD NO. 3 OCTAGON BARREL IS USED AS A BASIS FOR THIS DRAWING.
**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO	DESCRIPTION	QTY.
1	WH-001	RECEIVER	1
2	WH-002	BARREL	1
3	WH-003	MAINSPRING BASE	1
6	WH-006	FINGER LEVER PIN	1
7	WH-007	FINGER LEVER RETAINING SCREW	1
8	WH-008	MAINSPRING SCREW	1
9	WH-009	MAINSPRING FLAT	1
12	WH-012	TANG SCREW	1
13	WH-013	FOREARM MOUNTING BASE	1
14	WH-014	FOREARM SCREW	1
15	WH-015	SEAR	1
16	WH-016	SEAR SPRING	1
17	WH-017	SEAR SPRING SCREW	1
36	WH-036	SEAR TAPERPIN	1

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RECIEVER

WINCHESTER SINGLE-SHOT | DRAWING NUMBER WINSS-3

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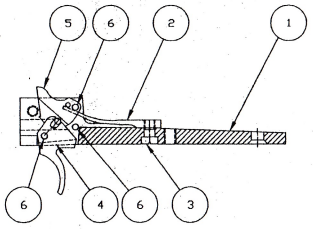
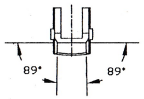
PARTS LIST FOR PLAIN TRIGGER

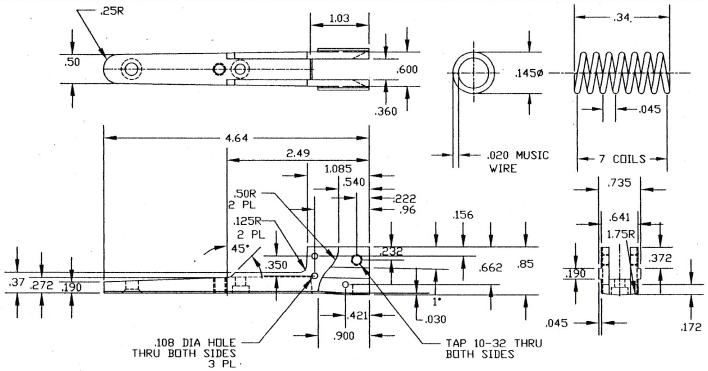
PART NO.	DESCRIPTION	NOTES
1	LOWER TANG	INVESTMENT CASTING
2	TRIGGER SPRING	INVESTMENT CASTING
3	TRIGGER SPRING SCREW	(1) REQUIRED
4	PLAIN TRIGGER	INVESTMENT CASTING
5	KNOCKOFF	INVESTMENT CASTING
6	TAPERPIN	(3) REQUIRED

PARTS LIST FOR SINGLE-SET TRIGGER

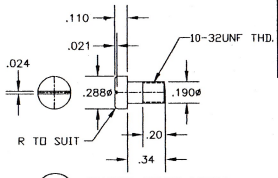
PART NO.	DESCRIPTION	NOTES
1	LOWER TANG	INVESTMENT CASTING
2	TRIGGER SPRING	INVESTMENT CASTING
3	TRIGGER SPRING SCREW	(1) REQUIRED
4	SET-TRIGGER	INVESTMENT CASTING
5	KNOCKOFF	INVESTMENT CASTING
6	TAPERPIN	(3) REQUIRED
7	SET-TRIGGER SEAR	INVESTMENT CASTING
8	SET-TRIGGER SPRING	(1) REQUIRED
9	SET-TRIGGER SCREW	(1) REQUIRED



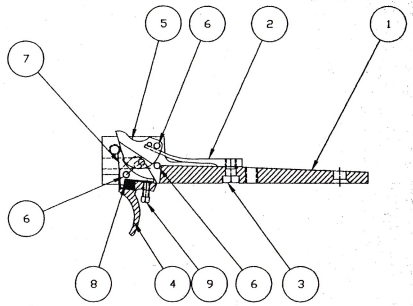


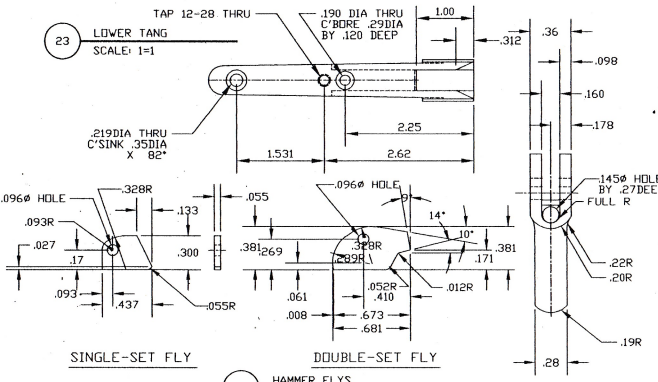


38 SEAR SPRING
SCALE: 4=1

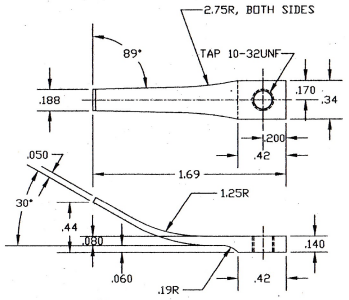


26 TRIGGER SPRING SCREW
SCALE: 2=1





23 LOWER TANG
SCALE: 1=1

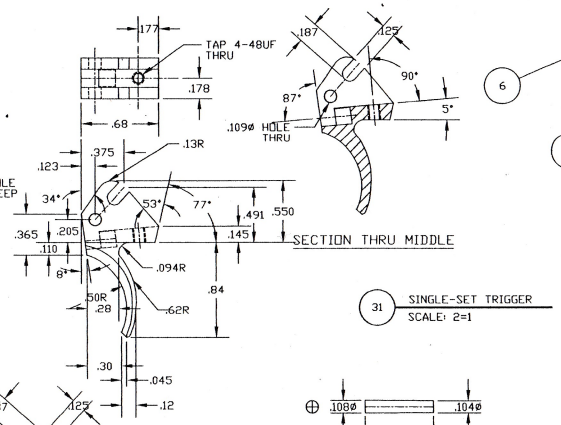


25 TRIGGER SPRING
SCALE: 2=1

SINGLE-SET FLY

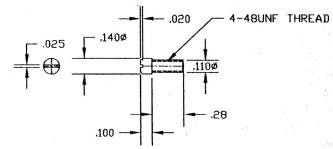
DOUBLE-SET FLY

30 HAMMER FLYS
SCALE: 2=1

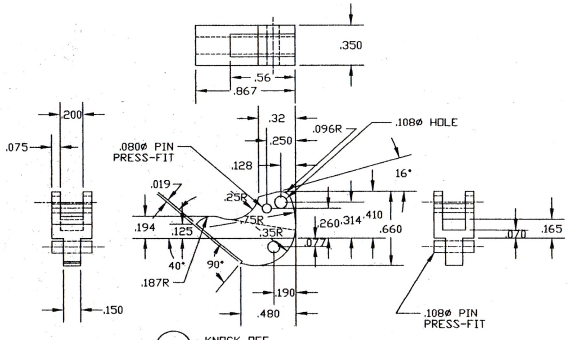


SECTION THRU MIDDLE

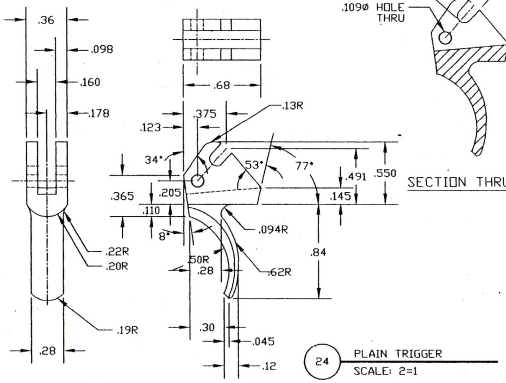
31 SINGLE-SET TRIGGER
SCALE: 2=1



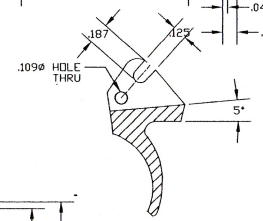
39 SET TRIGGER ADJUSTMENT SCR
SCALE: 2=1



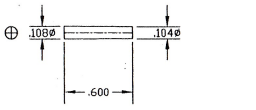
29 KNOCK OFF
SCALE: 2=1



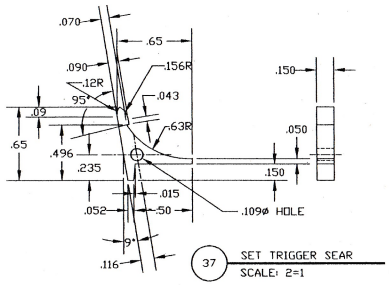
24 PLAIN TRIGGER
SCALE: 2=1



SECTION THRU MIDDLE



27 TRIGGER PINS
SCALE: 2=1



37 SET TRIGGER SEAR
SCALE: 2=1

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
23	WH-023	LOWER TANG	1
24	WH-024	PLAIN TRIGGER	1
25	WH-025	TRIGGER SPRING	1
26	WH-026	TRIGGER SPRING SCREW	1
27	WH-027	TRIGGER PINS (3 REQUIRED)	3
28	WH-028	SIDE TANG SCREWS (2 REQ'D)	2
29	WH-029	KNOCK OFF	1
30	WH-030	HAMMER FLY	1
31	WH-031	SINGLE-SET TRIGGER	1
37	WH-037	SET TRIGGER SEAR	1
38	WH-038	SEAR SPRING	1
39	WH-039	SET TRIGGER ADJUSTMENT SCR	1

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TANG GROUPS

WINCHESTER SINGLE-SHOT | DRAWING NUMBER WINSS-4

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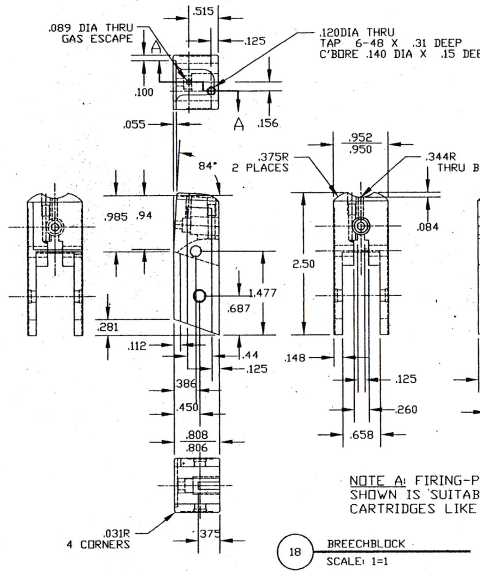
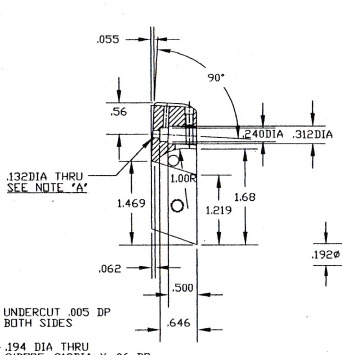
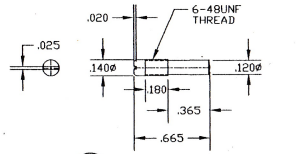


NOTE: FIRING-PIN HOLE AS SHOWN IS SUITABLE ONLY FOR CARTRIDGES LIKE .45-70 & .40-65,

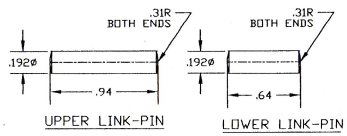
18 BREECHBLOCK
SCALE: 1=1



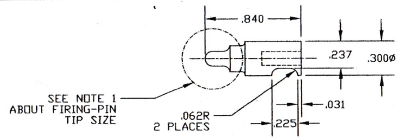
SECTION A-A

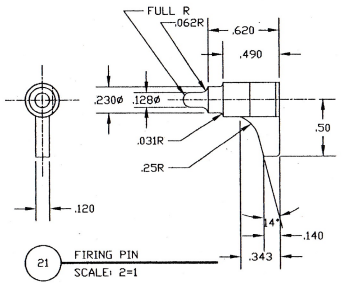


22 FIRING PIN RETAINER SCREW
SCALE: 2=1



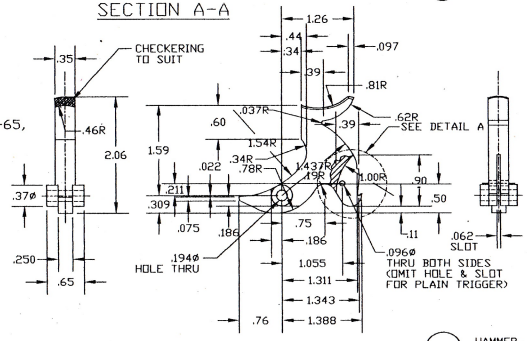
11 LINK PIN (UPPER & LOWER)
SCALE: 2=1



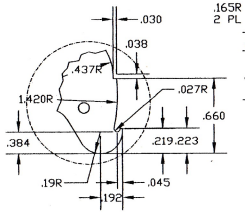


21 FIRING PIN
SCALE: 2=1

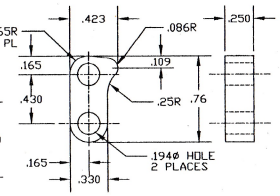
NOTE: FIRING-PIN AS SHOWN IS SUITABLE ONLY FOR BLACK-POWDER CARTRIDGES LIKE .45-70 & .40-65, FOR HIGH-PRESSURE CARTRIDGES SIZE OF TIP MUST BE REDUCED TO .078Ø



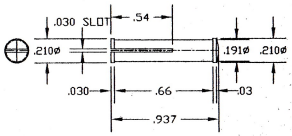
19 HAMMER
SCALE: 1=1



DETAIL A
SCALE: 2=1

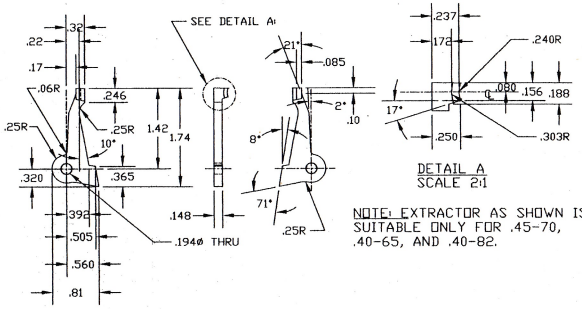


10 LINK
SCALE: 2=1



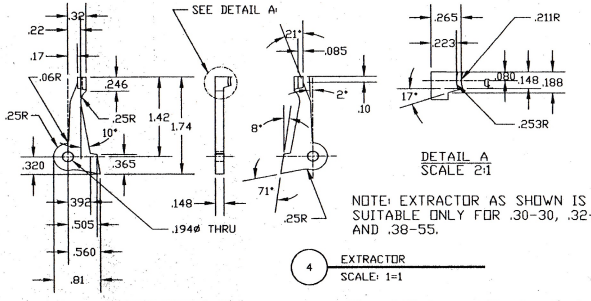
NOTE: SPLIT-PIN IS SHOWN IN COMPRESSED POSITION.

20 HAMMER SPLIT PIN
SCALE: 2=1



DETAIL A
SCALE 2:1

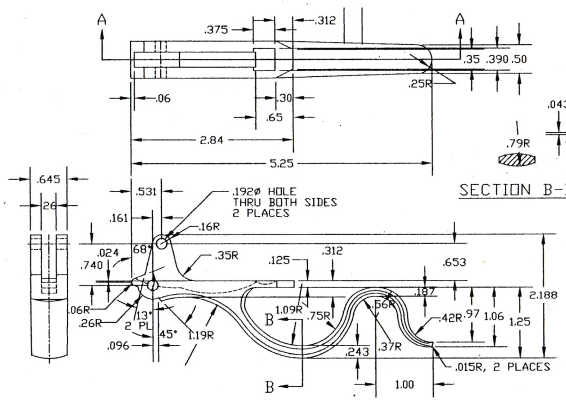
NOTE: EXTRACTOR AS SHOWN IS SUITABLE ONLY FOR .45-70, .40-65, AND .40-82.



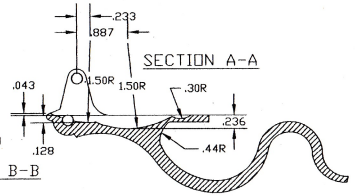
DETAIL A
SCALE 2:1

NOTE: EXTRACTOR AS SHOWN IS SUITABLE ONLY FOR .30-30, .32-40 AND .38-55.

4 EXTRACTOR
SCALE: 1=1



SECTION B-B



5 FINGER LEVER
SCALE: 1=1

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
4	WH-004	EXTRACTOR	1
5	WH-005	FINGER LEVER	1
10	WH-010	LINK	1
11	WH-011	LINK PIN (UPPER & LOWER)	1
18	WH-018	BREECHBLOCK	1
19	WH-019	HAMMER	1
20	WH-020	HAMMER SPLIT PIN	1
21	WH-021	FIRING PIN	1
22	WH-022	FIRING PIN RETAINER SCREW	1

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SCALE: 1=1,2=1 | DRAWN BY: JA, INC
DATE: 5-7-96 | 5 OF 5 PAGES

BREECH & LEVER ASSEMBLY

WINCHESTER SINGLE-SHOT | DRAWING NUMBER WINSS-5

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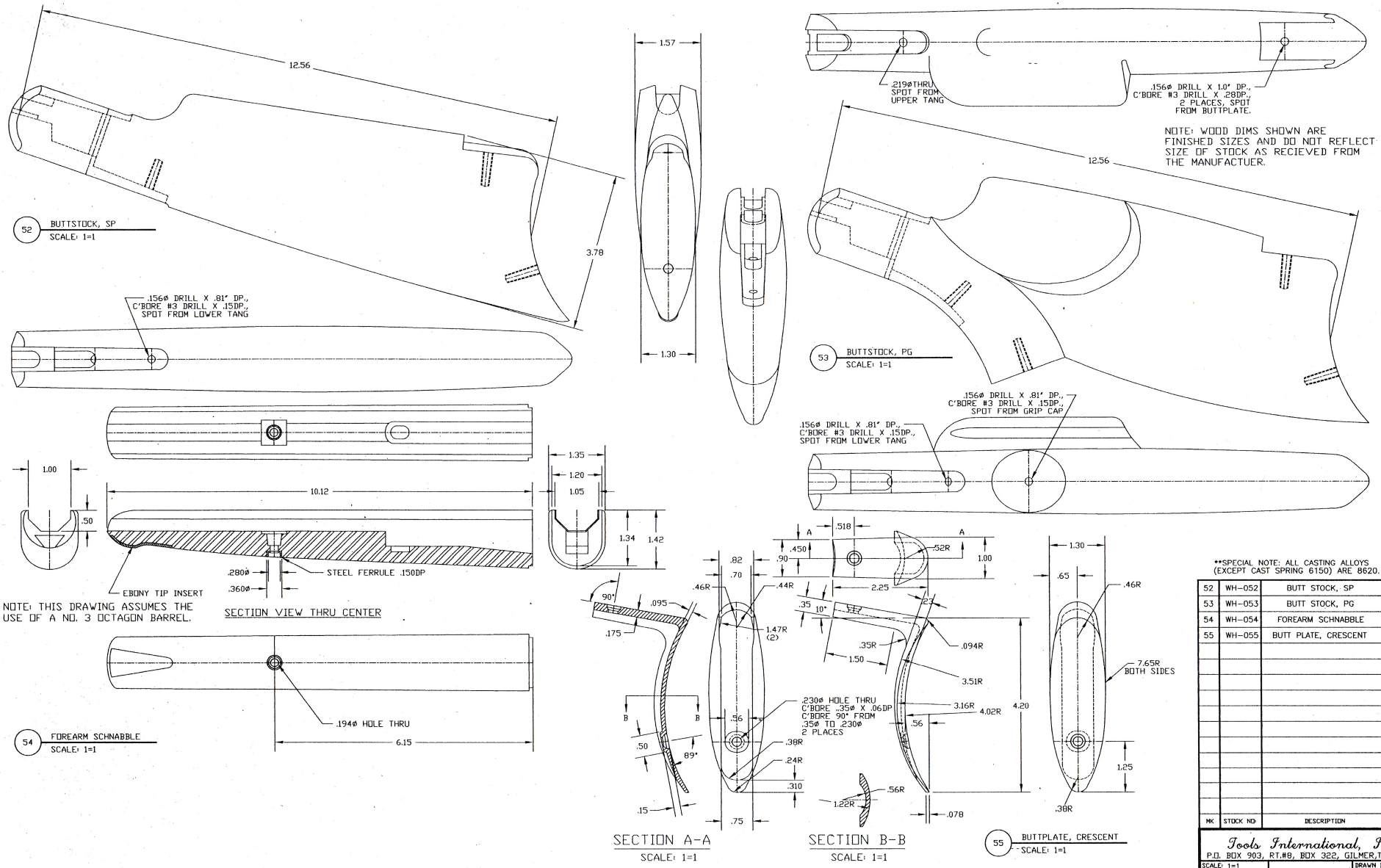

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
52	WH-052	BUTT STOCK, SP	1
53	WH-053	BUTT STOCK, PG	1
54	WH-054	FOREARM SCHNABBLE	1
55	WH-055	BUTT PLATE, CRESCENT	1

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WOOD & BUTTPLATE FOR WINCHESTER SINGLE-SHOT

DRAWING NUMBER WINSS-6

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